

AUTOMATIC BAG PLACER



A high-speed, low cost & minimum space, automatic bag placer for any kind of paper bags.

Model 3CM-6KH automatic bag placer has been developed as a semi-automatic bagging system, featuring a low cost but with a high-speed (1200 bags/hour) operation, using a minimum of floor space. All kind of multiwall paper bags can be run on this machine.

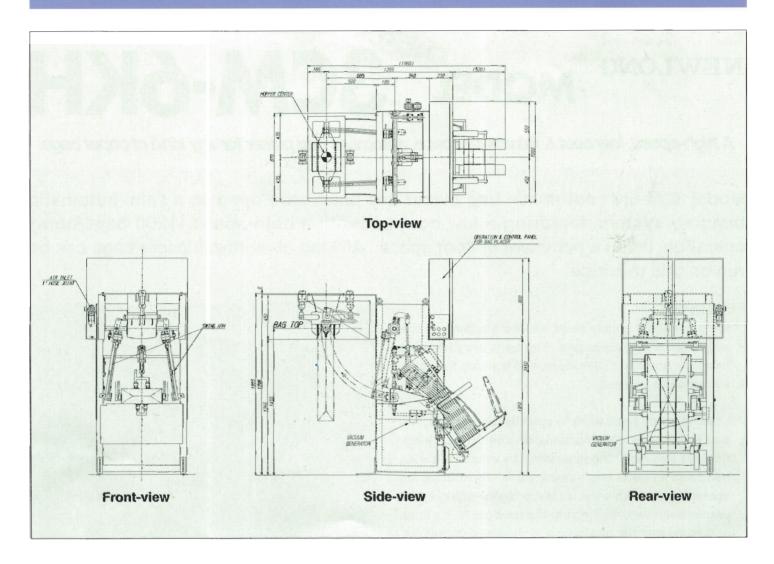
FEATURES

- * More than 200 empty bags can be stacked on the single block bag magazine. The bags are picked up from the bottom of the stack and the bag mouth is successfully opened.
- * A pair of swing arms work to open the bag mouth, and place the bags continuously on the filling chute. Positive bag clamping is assured by means of swing hand and an outer bag holding plate. By holding the opened gusset from the inside, a bigger filling spout can be achieved, minimizing the product filling time, and consequently attaining a high-speed operation.
- * For different bag size, you need only adjust the bag width at the bag loader and, the bag length at the bag guide.
- * Since the standard 3CM-6KH incorporates NO MOTORS and uses only vacuum generator to supply the necessary vacuum functions, you only need a single phase power source to successfully operate this machine.
- * A PLC allows the operator to select the proper operation and settings in advance to get the optimum conditions for running. A pair of highly reliable sensors equipped at the swing arms always detects the correct bag placement, assuring that the product does not discharge unless the bag is correctly clamped to the filling chute.



Note: Discharge chute (shown above) is not included in the standard machine (optional item)

MODEL 3CM-6KH AUTOMATIC BAG PLACER



SPECIFICATIONS

Capacity	1200 bags/hour	Bag magazine	One block with capacity of max. 250 bags
Product weight	10-50 kg/bag	Vacuum equipment	Vacuum generator (Vogel M270)
Kind of bag	Multiwall paper bag, including woven-laminated	Compressed air	800 Normal litre/minute
	paper (1-3 plies)	Power source	Single phase for control circuit only
Type of bag*	Sewn open-mouth bag, Pinch-style bag, and/or	Net weight	450kg
	Pasted block bottom bag	Packing weight	800kg
Bag size**	650-950(L)×350-470(W) ×114(max.D)		

Note-multiwall paper to be spot-pasted

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^{**} Note-open circumference 928mm. (min) — 1200mm.(max)