

AUTOMATIC BAGGING MACHINE

MODEL 7CM-TS

PE gusseted film bag making & filling system



A PE gusseted film bag making, products fil straight-line operation at speed of 1200 bags



Center part in overall view

FEATURES



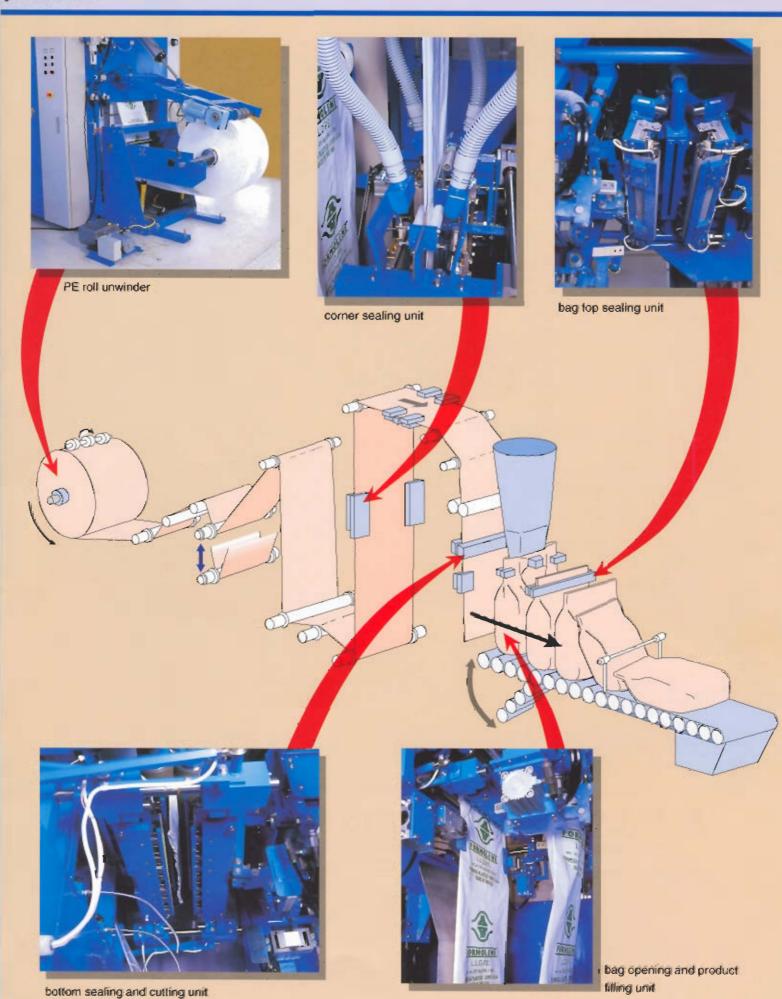
operation control board with graphic panel



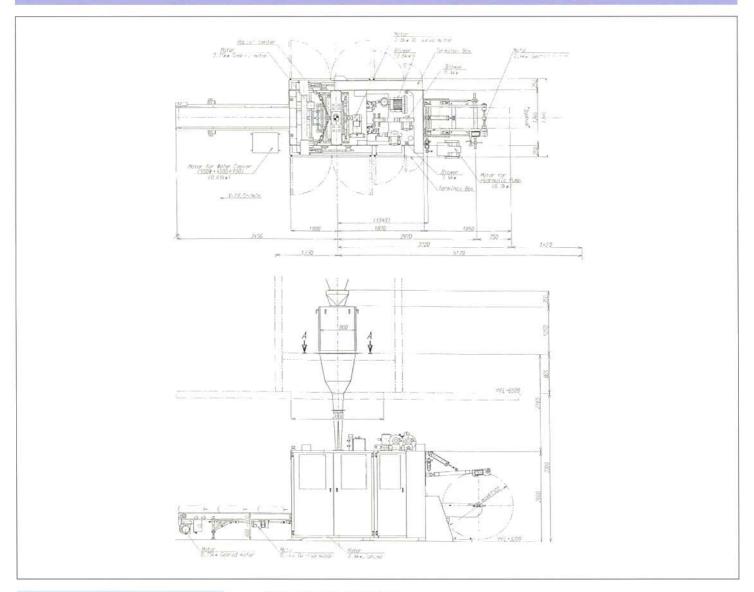
sealing temperature controller

In pursuit of PE bag making and products filling technology, Newlong has developed a new 7CM-TS automatic bagging machine. Different to our preceding models, 3CM-T2 and 6CM-TS. the newly designed machine features a straightline arrangement. All operation from PE roll unwinding to finished bag (filled bag with its bag top sealed) delivery conveyor are performed in one consecutive process. These whole process, including bag making, products filling and bag top sealing, is automatic and controlled on the panel (operated by PLC unit installed inside). The machine incorporates a net weigher with a high-speed chute, operates at a speed of 20 bags per minute (based on filling 25 kg weight rate of resin pellet).

ling and bag top sealing - three process in a i/hour.



MODEL 7CM-TS AUTOMATIC BAGGING MACHINE





Filled bag- a well-shaped, suitable for palletizing

SPECIFICATIONS

Capacity	max 1350B/H	Empty bag length	700mm~850mm
Product name	Resin pellets	Empty bag width	380mm~460mm
Set weight per bag	25kg	Gusseted depth	35mm~80mm
	4.1	Distance between gussets	standard 260mm
Packing material		Bag bottom seal	Impulse seal
Film thickness	$80 \mu \simeq 200 \mu$	Bag mouth seal	Impulse seal
Film roll	Roll tube with gusset	Corner seal	Hot plate
Outer diameter	Max 1400mm	Compressed air consumption	1270NL/min
Inside core	150mm	Electrical supply	24kVA

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